

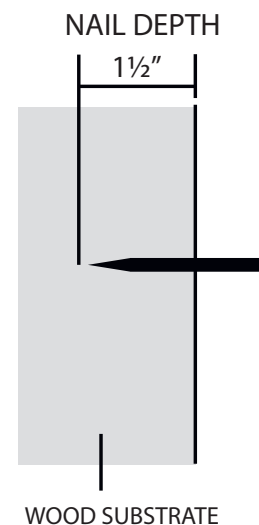
Installation Guidelines

CUTTING

- Use standard wood working equipment for cutting.
- Carbide tipped blades are recommended.
- Avoid using fine tooth metal cutting blades.
- Rough edge from cutting may be caused by excessive friction, poor board support, or improper tooling.

FASTENING

- Use standard nail guns/wood working tools.
- Stainless steel or hot-dipped galvanized nails/screws are recommended. A #8 trim screw is recommended.
- Do not use brads, staples, wire nails or fine-threaded wood screws.
- Place nails and screws on center of board and keep approximately 3/4" from each edge.
- Fasteners should penetrate into flat, solid wood substrate or framing member a minimum of 1-1/2"
- If nailing product at 32°F or below, pre-drilling is required.
- Pre-drilling and/or counter-sink are typically not required unless a larger fastener is used.
- As with wood, use 2 fasteners per every framing member for trim applications. Trim 12" or wider, as well as sheets, will require additional fasteners not to exceed 8" on center.
- 3/8" and 1/2" SRS Trim sheets are not intended to be ripped into trim pieces. These profiles must be glued to a substrate and mechanically fastened.
- Fasteners must be installed within 1" of the end of each board.
- Fasten no more than 16" apart.



PAINTING

- SRS Trim do not require paint for protection, but accept and hold paint very well.
- Clean surface prior to painting.
- Follow paint manufacturer's recommendations.
- If you choose to paint, use a 100% acrylic latex paint with colors having a Light Reflective Value (LRV) of 55 or higher.
- For darker colors (LRV of 54 or lower), use paints specifically formulated for use on vinyl/pvc products.
- Acrylic or urethane based latex exterior or interior paints are recommended.
- Prior to painting, exterior sandable spackle is recommended for filling nail holes.
- Since SRS Trim and Mouldings products have almost no moisture absorption, paints may take longer to cure than on wood. Generally paints used on SRS Trim and Mouldings products will be dry to the touch quickly, but may take up to 30 days to fully cure depending on the humidity and temperature.
- DISCLAIMER: SRS Trim and Mouldings Warranty do not cover the performance of painted finishes or coating applied to the Product by the original purchaser or any third party.

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TS-PVCTH-1027

Installation Guidelines

GLUING

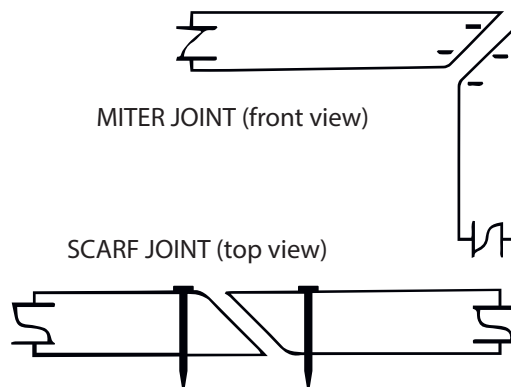
- For the best result, use Extreme Adhesives to glue all joints between trim pieces such as long fascia runs, window surrounds, etc., to prevent joint separation.
- Glued joints should be secured with fasteners on each side of the joint.

TOUCH UP

- Clean with a damp cloth with soap and water.
- Use Extreme Adhesives nail sticks on unpainted allocations.
- Use Fill n Flex for unpainted caulking applications.
- DRILLING, ROUTING AND HEAT BENDING
- Use standard wood working drills and routers.
- Care should be taken to avoid frictional heat build-up.
- Periodic removal of shavings from the drill hole may be necessary.
- Carbide tipped router bits are recommended.
- If nailing products at 32° F or below, pre-drilling is required.
- Optimal temperature for heat bending is between 260° and 275° F. Temperatures exceeding 275° F may cause discoloration.

MOISTURE

- SRS Trim does not absorb moisture and can be installed at or below grade.
- It is perfect for use in moisture prone applications such as ground contact, masonry contact, hot tub surrounds, freeze boards, rooflines and garage door jambs, etc.
- EXPANSION & CONTRACTION
- SRS Trim expand and contract with changes in temperature. Allow 1/8" space per 18 foot for expansion and contraction. Joints between pieces should be glued to eliminate joint separation — see "Gluing" section.
- Properly fastening SRS Trim along entire length will minimize expansion and contraction.
- 3/8" and 1/2" sheet product is not intended to be ripped into trim pieces. These profiles must be glued to a substrate and mechanically fastened.
- When gaps are glued on a long run of the board, allow suitable expansion and contraction space at ends of the run.
- Scarf joints are recommended to minimize seams and allow expansion and contraction.
- Construction adhesive is recommended to reduce expansion and contraction between trim and substrate.



SPANNING

- Never span SRS Trim more than 24".
- Must not be used in load bearing applications, but may be used in spanned applications such as soffits and ceilings, with suitable thickness.
- When using 1/2" SRS Trim beadboard, use 12" OC framing as well as a high quality construction grade polyurethane adhesive on joists.
- In 1/2" beadboard applications greater than 12" OC use a minimum 1/2" backer such as plywood or OSB with construction grade adhesive and mechanical fastening a minimum of every 8". Fasteners should hit joist or framing when possible.
- STORAGE AND HANDLING
- Store on a flat and level surface.
- Should be handled in a fashion as pine, because it has a density comparable to pine with more flexibility.
- Keep product free of dirt and debris.

CLEANING

- SRS Trim may be cleaned with denatured alcohol, mild detergent or soap and water. Other household cleansers may be used but should be tested in an inconspicuous area before use.

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